

**Procurement Plan Under Strive Scheme**

**NAME OF TRADE:- WELDER**

<b>Sr. No.</b>	<b>NAME OF ITEM</b>	<b>SPECIFICATION</b>	<b>Trade/Course for which it is required</b>	<b>TOTAL REQUIRED</b>	<b>Method of Procurement (e.g. Shopping/Competitive Bidding)/Ltd. Tender</b>
1	Welding helmet	Fiber	Welder	6 No.	-Do-
2	Chipping hammer	With Metal handle	Welder	8 No.	-Do-
3	Chisel cold	Flat 19mm x 150mm	Welder	2 No.	-Do-
4	Divider's	200mm	Welder	1 No.	-Do-
5	Centor punch	9mm X127mm	Welder	2 No.	-Do-
6	Scriber	150mm double point	Welder	4 No.	-Do-
7	Flat tong	350mm long	Welder	6 No.	-Do-
8	Tip cleaner		Welder	4 No.	-Do-
9	Number Punch	6mm	Welder	1 No.	-Do-
10	Magnifying glass	100mm dia	Welder	2 No.	-Do-
11	Earth clamp	600A	Welder	2 No.	-Do-
12	Steel tape	5 meter's flexible in case	Welder	1 No.	-Do-
13	Metal rack	182cmX152cmX 45cm	Welder	1 No.	-Do-
14	Flash back arrestor (Torch Mounted)	Heavy duty good quality	Welder	4 Pair	-Do-
15	Flash back arrestor (cylinder mounted)	Heavy duty good quality	Welder	3 Pair	-Do-
16	AG4 Grinder	1000W, 1000mm small angle DW 803, speed-10,000RPM	Welder	1 No.	-Do-
17	Suitable Arc kleding table	With Positioner	Welder	4 No.	-Do-
18	Sulage block	18" Square	Welder	1 No.	-Do-
19	Fire bucket's with stand		Welder	1 set 4 no. Buket	-Do-
20	Portable Abrasive cut off	Wheel dia 355mm, 2200W. L/S 3800RPM, Lenght-21 Inch Spindle lock	Welder	1 No.	-Do-
21	Welding Simulater SMAW/GTAW/GMAW	V-230V, F-50/60Hz, Single phase Efficiency-85%, Size-Portable, Air Coaling, Wire-1.2mm	Welder	1 No.	-Do-
22	Rubber hose clips	1/2" Steel	Welder	20 No.	-Do-
23	Apron asbestas	Leather/Asbestas 1800X600mm	Welder	2 No.	-Do-
24	Arc kleding Cable's Multi cored copper	400/600 amp asper BIS	Welder	45 meter	-Do-
25	Gas Helling goggles	With Colour glass 30r4 DIN	Welder	44 No's	-Do-
26	Safety goggle plain		Welder	8 No.	-Do-
27	Spark lighter		Welder	4 No.	-Do-
28	Instructor's lap top with latest configuration pre-loaded with operating System & M.S office package		Welder	1 No.	-Do-

29	Inverter type Arc Welding Machine portable	Rated Freq-50Hz.60Hz, Single phase Current 200amp. App. Weight-7kg. With Assesories Holder earth clamp thimble cable-Copper, 15 mtr.	Welder	1 No.	-Do-
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Instructor-I

Group Instructor-I

Group Instructor-II

**Procurement Plan Under Strive Scheme**

NAME OF TRADE:- <b>WELDER</b>					
Sr. No.	Name of Items	Specifications	Trade/Course for which it is required	Total required	Method of Procurement (e.g. Shopping/Competitive Bidding)/Ltd. Tender
1	Welding helmet fiber		Welder	5 Nos.	-Do-
2	Welding hand shield fiber		Welder	5 Nos.	-Do-
3	Chipping hammer	with metal handle 250 Grams	Welder	21 Nos	-Do-
4	Chisel cold	flat 19mm*150mm	Welder	21 Nos	-Do-
5	Center punch	9mm*127mm	Welder	5 Nos.	-Do-
7	Stainless steel rule	300mm	Welder	5 Nos.	-Do-
9	Flat tongs	350mm long	Welder	5 nos.	-Do-
10	Hack saw frame	fixed 300mm	Welder	7 nos.	-Do-
11	File half round	bastard300mm	Welder	4nos	-Do-
12	File flat	350mm bastard	Welder	4nos.	-Do-
13	Hammer ball pane	1kg with handle	Welder	4 nos.	-Do-
14	Tip Cleaner		Welder	8 nos	-Do-
15	Try square	6"	Welder	4 nos.	-Do-
16	Spindle key		Welder	2 nos	-Do-
18	Number punch	6mm	Welder	1 set	-Do-
19	Letter punch	6mm	Welder	1 set	-Do-
24	C-Clamps	10cm and 15cm	Welder	2 each	-Do-
26	S. S tape	5 meters flexible in case	Welder	1 nos	-Do-
27	Electode holder	600amps	Welder	3 nos	-Do-
28	H.P. welding torch	with 5 nozzles	Welder	2 set	-Do-
29	Oxygen gas pressure regulator	double stage	Welder	2 nos	-Do-
30	Acetylene Gas pressure regulator	double stage	Welder	2 nos	-Do-
31	CO2 Gas pressure regulator	with flow meter	Welder	1nos.	-Do-
32	Argon Gas pressure regulator	with flow meter	Welder	1nos.	-Do-
38	Flash back arrester ( torch mounted)		Welder	4 pairs	-Do-
39	Flash back arrester (cylinder mounted)		Welder	4 pairs	-Do-
74	leather hand gloves	14"	Welder	3 pairs	-Do-
75	cotton hand gloves	8"	Welder	4 pairs	-Do-
76	leather apron		Welder	3 nos.	-Do-
80	leg guard leather		Welder	4nos.	-Do-

81	rubber hose clips	1/2"	Welder	10nos.	-Do-
82	rubber hose oxygen	8mm dia *10Mtr. Long as per BIS	Welder	10mtr	-Do-
83	Rubber hose acetylene	8mm dia * 10Mtr. Long as per BIS	Welder	10mtr	-Do-
84	Arc welding cables multi cored copper	400/600 amp as per BIS	Welder	45mtr	-Do-
85	Arc welding single coloured glassess	108 mm*82mm *3 mm DIN 11A & 12A	Welder	28nos.	-Do-
86	Arc welding plain glass	108 mm*82mm *3 mm	Welder	56nos.	-Do-
87	Gass welding goggles	with Colour glass 3 or 4A DIN	Welder	7nos.	-Do-
88	Safety goggles plain		Welder	22nos.	-Do-
89	Spark lighter		Welder	6nos.	-Do-
90	AG 4 Grinding wheels	4"	Welder	10nos.	-Do-
92	desk Single seater	(76cm *45cm)	Welder	5nos.	-Do-

Instructor-I

Group Instructor-I

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1	Welding helmet		Welder	5 nos.	-Do-
2	Welding hand shield fiber		Welder	6 nos.	-Do-
3	Chipping hammer	With metal handle 250 grams	Welder	5 nos.	-Do-
4	Chisel cold	Flat19mm*150mm(Taparia)	Welder	4 nos.	-Do-
7	Stainless steel rule	300mm	Welder	4 nos.	-Do-
8	scriber	150mm double point	Welder	6 nos.	-Do-
9	Flat tongs	350mm long	Welder	5 nos.	-Do-
10	Hacksaw frame	Fixed 300mm	Welder	4 nos.	-Do-
12	Flat file	350mm	Welder	4 nos.	-Do-
15	Try square	6"	Welder	5 nos.	-Do-
22	Earth clamp	600a	Welder	2 nos.	-Do-
26	S.S tape	5 meters flexible in case	Welder	1 nos.	-Do-
27	Electrode holder	600 amps	Welder	2 nos.	-Do-
29	Oxygen gas pressure Regulator	double stage	Welder	1 nos.	-Do-
30	Acetylene gas pressure Regulator	double stage	Welder	1 nos.	-Do-
31	Co <sub>2</sub> gas pressure regulator	With flow meter	Welder	1 nos.	-Do-
32	Argon gas pressure regulator	With flow meter	Welder	1 nos.	-Do-
38	Flash back arrester (torch mounted)		Welder	2 pairs	-Do-
39	Flash back arrestor(cylinder mounted)		Welder	2 pairs	-Do-
75	Cotton hand gloves	8"	Welder	4 pairs	-Do-
76	Leather Apron		Welder	5 nos.	-Do-

81	Rubber hose clips	½"	Welder	10 nos.	-Do-
82	Rubber hose oxygen	8mm dia*10mtr long as per BIS	Welder	10 mtr	-Do-
83	Rubber hose acetylene	8mm dia*10mtr long as per BIS	Welder	10 mtr	-Do-
84	Arc welding cables multi cored copper	400/600 amp as per BIS	Welder	45 mtr	-Do-
85	Arc welding single coloured glasses	108mm*82mm*3mm DIN 11A &12 A	Welder	28nos.	-Do-
86	Arc welding plain glass	108mm*82mm*3mm	Welder	56 nos	-Do-
87	Gas welding goggles	With colour glass 3 or 4 A DIN	Welder	22 nos.	-Do-
88	Safety goggles plain		Welder	22 nos	-Do-
90	AG 4 grinding wheels	4"	Welder	10 nos	-Do-

Instructor-I

Group Instructor-I

Group Instructor-II